

1 MULTIDIRECTIONAL FLOATING DOCK ELEMENT

2 FIELD OF THE INVENTION

3 This invention is directed to floating docks and, in
4 particular, to an multidirectional floating dock element
5 especially suited for assembly of floating docks, drive-on
6 docks and floating decks.

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8 Background of the Invention

9 In the past modular floating docks have been created by
10 the assembly of a number of floating subunits. These
11 subunits include various geometric shapes with planar upper
12 and lower surfaces. The subunits connect together to create
13 docks and walkways having various shapes and sizes based on
14 the consumers needs.

15 For example, U.S. Patent Nos. 6,138,599 and 5,947,049
16 teach a buoyant walkway module for a boatlift. The device
17 includes a plurality of elongated compartments having planar
18 top and bottom surfaces. The device also includes planar
19 ends for connecting the walkways together in an end to end
20 relationship.

21 U.S. Patent No. 5,251,560 teaches a water-float coupling
22 device for coupling together hexagonally shaped floats having
23 planar upper and lower surfaces.

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1 U.S. Patent No. 6,033,151 teaches a float unit having
2 planar upper and lower surfaces and corrugated side surfaces.
3 The corrugated side surfaces engage with adjacent floats to
4 provide friction between the units.

5 U.S. Patent Nos. 3,824,644 and 4,604,962 teach a
6 substantially prismatic, floating element having rounded
7 corner edges. The elements are provided with outwardly
8 projecting eye lugs for attachment to adjacent elements.
9 These elements are typically provided with bungholes to allow
10 partial flooding of some or all of the units to lower their
11 water line.

12 It is also known in the prior art to construct floating
13 drive-on type docks. The docks are assembled from floating
14 elements having various geometric shapes to create a dock
15 which allows a boat operator to drive his/her boat directly
16 onto the upper surface of the dock using the boats power.

17 For example, U.S. Patent No. 5,941,660 teaches a
18 watercraft support structure formed from a plurality of large
19 rigid platforms that are coupled together by linking pins or
20 insertion plugs. The structure includes multiple ramp,
21 cradle, and flat platforms.

22 These devices work relatively well for docking large
23 watercraft however, the upwardly extending hull guides and

1 cylindrically shaped upper surface make these devices
2 generally unsuitable for dual use as decks or walkways.

3 Other floating drive-on docks of the prior art are
4 constructed of cubical subunits with tabs projecting from the
5 vertical edges at or near the horizontal midline for
6 attachment to adjacent units. The units have planar upper
7 surface and lower surfaces. The floating units are provided
8 with a gripping texture on one side and thus, are generally
9 designed to be oriented only with the gripping surface
10 upward.

11 For example, U.S. Patents 5,529,013, 5,682,833,
12 5,947,050, 6,431,106 and 5,931,113 teach a floating drive-on
13 dock assembled using the parallelepiped shaped units. The
14 docks generally consist of two arms (single rows) of hollow
15 and airtight floatation units. The arms each consist of
16 three large cubes at the inward portion and three small cubes
17 mounted at the distal end. Between the arms is an area open
18 to the water surface. At the distal end of the two arms a
19 floatation unit is utilized to connect the arms together to
20 prevent the arms from spreading apart as a craft is driven
21 onto the arms.

22 While these designs are functional, they have numerous
23 shortcomings that have not been addressed in the art. For
24 example, in order to provide guidance for the boat hull when

1 used for drive-on docking, the planer surfaced cubes must be
2 spaced apart leaving an open center between the two arms.
3 The open center does not provide sufficient guiding for
4 several types of boat hulls.

5 In addition, the narrow width of the arms, the lack of
6 connection to floatation units on four sides, the open
7 center, and the low buoyancy of the small cubes make these
8 structures extremely unstable for pedestrian traffic and
9 unsuitable for decks or walkways. This safety hazard is
10 magnified when the docks are used at night.

11 Still further, the open nature of these docks combined
12 with the wave action associated with large bodies of water
13 often results in repeated splashing of water into the drive
14 units of the docked watercraft and thus causes premature
15 failure of important components of the watercraft drive
16 system. Keeping a watercraft high and dry when not in use is
17 important to protecting the machinery of the craft. This is
18 particularly true of jet type propulsion systems and is
19 critical when the craft is docked in salt water.

20 Thus, what is needed in the art is a modular docking
21 element that is adapted for assembly into walkways, decks and
22 drive-on docks to provide increased versatility and safety.
23 The element should be multidirectional, having a surface
24 specific to drive-on docking on one face and a surface

1 specific to decks and walkways on a second face. Each of
2 these faces should provide a surface which allows a
3 watercraft to slide easily for drive-on docking without hull
4 damage, while providing superior grip for pedestrian traffic.
5 The floating element should also accommodate utilities, e.g.
6 water and electricity throughout the dock and/or walkway when
7 assembled. The assembled floating elements should also
8 accommodate rigid members wherever they are needed throughout
9 the dock to change the flex and buoyancy characteristics of
10 the dock. Each individual floating element should optionally
11 allow ballast to be added to alter the height, buoyancy and
12 stability of an assembled dock or walkway.

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1 **SUMMARY OF THE INVENTION**

2 The present invention provides a multidirectional
3 floating element. The multidirectional floating element is
4 preferably a polyhedron in overall shape including a first
5 generally planar surface adapted for use as a deck, a second
6 surface having a V-shaped channel adapted for receiving and
7 guiding a watercraft hull, and a plurality of side walls for
8 adjoining and maintaining spacing between the first surface
9 and the second surface. The V-shaped channel extends across
10 the center portion of the element and preferably includes two
11 generally parallel and planar surfaces spaced apart and
12 connected by a generally planar lower surface. The two
13 generally parallel and planar surfaces diverge outwardly at
14 predetermined angles to cooperate with a boat keel when used
15 for drive-on docking.

16 The first surface, second surface and the plurality of
17 side walls are formed of polymeric material(s) by
18 conventional methods well known in the art. Using these
19 methods, the first surface, second surface and side walls may
20 be formed continuous or they may include at least one
21 aperture therethrough. In the preferred embodiment the
22 aperture is constructed and arranged to allow the buoyancy of
23 the floatation element to be altered by the addition of
24 ballast. Cooperating with the aperture is one of a variety

1 of caps or plugs. The cap may be constructed and arranged to
2 maintain air tightness within the floatation element or the
3 cap may be adapted to include a vent, allowing air and/or
4 water to flow inwardly and outwardly from within the
5 floatation element upon a predetermined pressure.

6 The floatation element also includes connection means
7 adapted for linking adjacent flotation elements together.
8 The connection means may be arranged so that the uppermost
9 surfaces of the adjacent floatation elements are
10 substantially coplanar, or so that the uppermost surfaces of
11 adjacent flotation elements are vertically offset and
12 generally parallel to create an upper surface and a lower
13 surface.

14 Preferably the connection means include a plurality of
15 horizontally projecting tabs, each including at least one
16 aperture therethrough. The aperture is constructed and
17 arranged to cooperate with at least one horizontally
18 projecting tab of an adjacent flotation element. In a most
19 preferred embodiment the horizontally projecting tabs extend
20 generally from intersecting corners of the side walls at
21 different vertical levels for overlapping cooperation with
22 horizontally projecting tabs of adjacent floatation elements
23 while maintaining a planer upper surface. In alternative
24 embodiments the horizontally projecting tabs may be offset

1 closer to the first surface or the second surface to permit
2 offset and generally parallel upper surfaces and lower
3 surfaces with respect to adjacent floatation elements.

4 In alternative embodiments the floatation elements may
5 be formed in various other polyhedral shapes that are adapted
6 to fit together suitably for use as floating walkways, docks
7 or decks. Some of these shapes may include, but should not
8 be limited to rectangles, squares, pentagons, hexagons,
9 octagons and the like.

10 In other alternative embodiments at least one, and
11 preferably two, of the side walls include an integrally
12 formed semi-circular conduit extending the length of the
13 floatation element; the semi-circular conduit being
14 constructed and arranged to cooperate with semi-circular
15 conduits of adjacent floatation elements to create a
16 generally circular conduit extending through assembled decks,
17 walkways or docks. The conduit is adapted for providing a
18 pathway for service utilities throughout adjacent assembled
19 floatation elements. In this manner service utilities such
20 as electricity and water may be utilized throughout the
21 assembled floatation elements. The circular conduit may also
22 be utilized for insertion of rigid or semi-rigid members for
23 altering the flex and buoyancy characteristics of the
24 assembled floatation elements.

1 Thus, it is an objective of the instant invention to
2 provide a modular multidirectional floating element for use
3 in assembling walkways, decks and docks.

4 Another objective of the instant invention is to provide
5 a multidirectional floating element having a first planar
6 surface, a second watercraft keel guiding surface and a
7 plurality of sidewalls that are continuously formed.

8 A further objective of the instant invention is to
9 provide a vented multidirectional floating element having a
10 first planar surface, a second watercraft keel guiding
11 surface and a plurality of sidewalls.

12 An additional objective of the instant invention is to
13 provide a multidirectional floating element which can be
14 assembled into a deck-like drive-on dock assembly that
15 provides increased safety by not requiring open wells or gaps
16 between floatation elements for drive-on operation.

17 Yet another objective of the instant invention is to
18 provide a multidirectional floating element which can be
19 assembled into a floating dock or walkway assembly having a
20 utility conduit.

21 Still another objective of the instant invention is to
22 provide a multidirectional floating element which can be
23 assembled into a floating dock assembly having a conduit for
24 stiffening members.

1 Still yet another objective of the instant invention is
2 to provide a multidirectional floatation element having a
3 planer surface that can be utilized for decks and walkways
4 and a contoured surface which can be utilized for guiding the
5 keel of a watercraft onto a drive-on dock assembly.

6 Still yet another objective of the instant invention is
7 to provide a kit for use with pre-existing drive-on dock
8 structures for increasing the safety thereof.

9 Other objectives and advantages of this invention will
10 become apparent from the following description taken in
11 conjunction with the accompanying drawings wherein are set
12 forth, by way of illustration and example, certain
13 embodiments of this invention. The drawings constitute a
14 part of this specification and include exemplary embodiments
15 of the present invention and illustrate various objects and
16 features thereof.

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1 **BRIEF DESCRIPTION OF THE DRAWINGS**

2 Figure 1 is a pictorial view showing the watercraft
3 guiding surface of the instant invention;

4 Figure 2 is a pictorial view, partially in section,
5 showing the planer surface of the instant invention as well
6 as the internal cavity;

7 Figure 3 is a partial section view illustrating the
8 aperture and cap arrangement for venting and ballast control
9 of the instant invention;

10 Figure 4 is a partial pictorial view of the connection
11 means utilized in the instant invention;

12 Figure 5 is an end view illustrating one assembly
13 embodiment of the instant invention;

14 Figure 6 is an end view illustrating one assembly
15 embodiment of the instant invention;

16 Figure 7 is an end view illustrating one assembly
17 embodiment of the instant invention;

18 Figure 8 is a pictorial view of a drive-on dock
19 constructed using the multidirectional floatation elements of
20 the instant invention;

21 Figure 9 is a pictorial view of a drive-on dock
22 constructed using the multidirectional floatation elements of
23 the instant invention;

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1 Figure 10 is a pictorial view of the prior art and a
2 pictorial view of a kit of the instant invention for filling
3 in the open well of the prior art.

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1 DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENT

2 It is to be understood that while a certain form of the
3 invention is illustrated, it is not to be limited to the
4 specific form or arrangement of parts herein described and
5 shown. It will be apparent to those skilled in the art that
6 various changes may be made without departing from the scope
7 of the invention and the invention is not to be considered
8 limited to what is shown in the drawings and described in the
9 specification.

10 With reference to Figures 1 and 2, the instant invention
11 provides a multidirectional floating element 10. The
12 floating element 10 in its preferred embodiment is a
13 polyhedron in overall shape, including a first generally
14 planar surface 12, a second guiding surface 14 having a V-
15 shaped channel 16 and a plurality of side walls 18 for
16 adjoining and maintaining spacing between the first surface
17 and the second surface. In operation, the first surface 12
18 is generally arranged to face upwardly for use in
19 constructing floating walkways, floating decks and the like.
20 The second surface 14 is generally arranged to face upwardly
21 for use in constructing a portion of a drive-on dock assembly
22 to provide precise guiding to the keel portion of a
23 watercraft. The guiding surface is illustrated herein in a
24 non-limiting embodiment as a V-shaped channel 16 extending

1 across the center portion of the floatation element 10
2 including two generally parallel and planar surfaces 20, 22
3 spaced apart and connected by a generally planar lower
4 surface 24. The two generally parallel and planar surfaces
5 diverge outwardly at predetermined angles to cooperate with a
6 boat keel for use in drive-on docking. In this manner a
7 precise guiding surface is provided for boats having a
8 variety of hull shapes. It should also be appreciated that
9 other contoured surface shapes may be employed without
10 departing from the scope of the instant invention. The
11 multidirectional floatation elements may be formed in various
12 sizes to provide the needed buoyancy for various
13 applications. In the preferred embodiment the
14 multidirectional floatation elements are about 19 inches
15 across when viewed from the top and between about 8 inches
16 and 20 inches in height when viewed from the side.

17 Referring to Figures 1 through 3, the first surface 12,
18 second surface 14 and the plurality of side walls 18 are
19 formed of polymeric material(s) by conventional methods well
20 known in the art, e.g. blow molding, roto-molding, injection
21 molding and the like. Using these methods the first surface
22 12, second surface 14 and side walls 18 may be formed
23 continuous or they may include at least one aperture 34
24 therethrough. In the preferred embodiment the aperture 34

1 includes a tubular stem 38 constructed and arranged to allow
2 the buoyancy of the floatation element to be altered by the
3 addition of ballast, e.g. water, sand, metal shot and the
4 like to the internal cavity 26 of the floatation element.
5 Cooperating with the aperture 34 is one of a variety of caps
6 36. The cap 34 may be constructed and arranged for threaded
7 engagement with the tubular stem 38 to maintain air tightness
8 within the floatation element 10 or the cap 34 may be adapted
9 to include a vent (not shown), allowing air and/or water to
10 flow inwardly and outwardly from within the floatation
11 element internal cavity 26 upon a predetermined pressure.

12 Referring to Figure 4, the floatation element 10 also
13 includes connection means illustrated herein as a plurality
14 of horizontally projecting tabs 28 each including at least
15 one fastening aperture 30. The tabs 28 are preferably
16 arranged to extend generally from intersecting corners 32
17 (FIG. 1) of the side walls 18 at different vertical levels
18 between the first and second surfaces for overlapping
19 cooperation with horizontally projecting tabs of adjacent
20 floatation elements, so that the uppermost surfaces of
21 adjacent floatation elements are substantially coplanar.
22 Alternatively, the tabs 28 may be offset closer to the first
23 surface or the second surface, so that the uppermost surfaces
24 of adjacent floatation elements are vertically offset and

1 generally parallel (FIG. 7) with respect to each other for a
2 stepped configuration having an upper surface 46 and a lower
3 surface 48. In this manner assemblies such as stairs and
4 watercraft hull supports may be created. In addition, this
5 construction may be utilized to vary the flexing
6 characteristics of assemblies constructed from the floatation
7 elements.

8 Still referring to Figure 4, the tabs are also
9 preferably constructed to include a tongue member 40 along
10 the perimeter of the tabs 28. The tongue member 40 is
11 constructed and arranged to cooperate with fastener
12 components having a cooperating groove attached thereto, such
13 as threaded nuts or bayonet receivers and the like, to hold
14 the components in place during assembly of floatation
15 elements. In this manner the fastening components may be
16 slid over the tongue portion of the tabs to secure the
17 component in place and prevent rotation thereof during
18 assembly. The fastening aperture 30 is constructed and
19 arranged to align with at least one fastening aperture of an
20 adjacent flotation element for assembly. Fasteners well
21 known in the art, e.g. threaded or bayonet type, may be
22 inserted through the tab apertures for assembly.

23 Referring to Figure 5, an assembly of three
24 multidirectional floatation elements 10 having their first

1 surface 12 uppermost are illustrated. In this embodiment
2 each of the individual floatation elements 10 include at
3 least one and preferably two integrally formed semi-circular
4 conduits 42 extending the length of the floatation element 10
5 along the side walls 18. The semi-circular conduit is
6 positioned to cooperate with semi-circular conduits of
7 adjacent floatation elements to create a generally circular
8 conduit 44 extending through the assembly. The circular
9 conduit 44 is adapted for providing a pathway for service
10 utilities throughout adjacent assembled floatation elements.
11 In this manner service utilities such as electricity and
12 water as well as conveniences such as fuel, compressed air or
13 vacuum may be utilized throughout the assembled floatation
14 elements. The conduits are preferably positioned along the
15 sidewall evenly spaced between the first and the second
16 surfaces allowing the conduits to be equally utilized
17 regardless of the floatation element orientation.
18 Alternatively, the conduits 42 may be positioned closer to
19 the first surface 12 than to the second surface 14 or visa
20 versa.

21 Referring to Figures 6 and 7, an assembly of three
22 multidirectional floatation elements 10 is illustrated, the
23 outer elements having their first surface 12 uppermost and
24 the center element having its second guiding surface

1 uppermost. Figure 6 illustrates the relative position of the
2 adjacent uppermost surfaces when the tabs are positioned
3 generally at the center portion of the sidewalls 18. Figure
4 7 illustrates the relative position of adjacent uppermost
5 surfaces when the tabs are positioned closer to the second
6 surface 14 than to the first surface 12. It should be
7 appreciated that because the tabs flex, varying the space
8 between adjacent floatation elements or altering the tab 28
9 placement alters the flexing characteristics of the assembled
10 floatation elements 10. In the preferred embodiment the tabs
11 are about 4 1/8 inches in length and about 5 inches below the
12 first surface.

13 It should also be appreciated that the multidirectional
14 floatation elements may be formed in various other polygonal
15 shapes that are adapted to fit together suitably for use as
16 floating walkways, docks or decks without departure from the
17 scope of the invention. Some of these shapes may include,
18 but should not be limited to rectangles, squares, pentagons,
19 hexagons, octagons and the like.

20 Referring to Figure 8, a floating drive-on dock 100
21 constructed from a plurality of multidirectional floatation
22 elements 10 is illustrated. The tabs 28 are positioned on
23 the sidewalls 18 of the floatation elements so that the
24 uppermost surfaces form a generally planer surface with a V-

1 shaped keel guide extending generally along the centerline of
2 the drive-on dock. The drive-on dock is preferably
3 constructed of a plurality of multidirectional floatation
4 elements 10 having the same general size with a portion of
5 the floatation elements being positioned with their first
6 surface 12 uppermost and a portion of the floatation elements
7 positioned with the second surface 14 uppermost. In an
8 alternative embodiment the floatation elements at the distal
9 end 102 may be smaller in size or may include ballast to
10 lower the profile of the distal end of the drive-on dock 100.

11 Referring to Figure 9, a floating drive on dock 200
12 constructed from a plurality of floatation elements 10 is
13 illustrated. The tabs 28 are positioned on the sidewalls 18
14 of the floatation elements so that the uppermost surfaces 46
15 and 48 of the floatation elements 10 form stepped and
16 generally parallel planer surfaces with a V-shaped keel guide
17 extending generally along the centerline of the dock. The
18 drive-on dock is preferably constructed of a plurality of
19 floatation elements 10 having the same general size with a
20 portion of the floatation elements being positioned with
21 their first surface 12 uppermost and a portion of the
22 floatation elements positioned with the second surface 14
23 uppermost. This construction is particularly suited for
24 applications requiring additional buoyancy and reduced

1 flexing between the floatation elements. In an alternative
2 embodiment the floatation elements at the distal end 202 may
3 be smaller in size or may include ballast to lower the
4 profile of the distal end of the drive-on dock 200.

5 Referring to Figure 10, a kit for filling the open well
6 of the prior art drive on dry dock assembly 300 is
7 illustrated. The kit includes at least one and preferably
8 six multidirectional floatation elements 10. In operation,
9 the connecting member 302 is removed from between the two
10 extending arms 304 and the plurality of multidirectional
11 floatation elements 10 are placed between the arms 304 and
12 secured thereto using the tabs 28. The multidirectional
13 floatation elements 10 are preferably positioned having their
14 guiding surface uppermost. In this manner the open well 306
15 of the prior art is filled to provide a safer drive-on dock
16 that can also be used as a deck or walkway. In addition,
17 improved keel guiding and buoyancy is provided to boats being
18 driven onto the dock.

19 All patents and publications mentioned in this
20 specification are indicative of the levels of those skilled
21 in the art to which the invention pertains. All patents and
22 publications are herein incorporated by reference to the same
23 extent as if each individual publication was specifically and
24 individually indicated to be incorporated by reference.

1 It is to be understood that while a certain form of the
2 invention is illustrated, it is not to be limited to the
3 specific form or arrangement herein described and shown. It
4 will be apparent to those skilled in the art that various
5 changes may be made without departing from the scope of the
6 invention and the invention is not to be considered limited
7 to what is shown and described in the specification.

8 One skilled in the art will readily appreciate that the
9 present invention is well adapted to carry out the objectives
10 and obtain the ends and advantages mentioned, as well as
11 those inherent therein. The embodiments, methods, procedures
12 and techniques described herein are presently representative
13 of the preferred embodiments, are intended to be exemplary
14 and are not intended as limitations on the scope. Changes
15 therein and other uses will occur to those skilled in the art
16 which are encompassed within the spirit of the invention and
17 are defined by the scope of the appended claims. Although
18 the invention has been described in connection with specific
19 preferred embodiments, it should be understood that the
20 invention as claimed should not be unduly limited to such
21 specific embodiments. Indeed, various modifications of the
22 described modes for carrying out the invention which are
23 obvious to those skilled in the art are intended to be within
24 the scope of the following claims.